Work Orde		736				- Com-					Page 1
Item ID: Revision ID: Item Name: Start Date:	D119-646-11 Float Skidtube 05/03/2010		earplates & Wearpads, LH	Accept	Cust Item 1				Setup Sta Sto		
Required Date:		Req'd Qty: 1.0			Customer:	D:					
Approvals:	Process Pla	n:	Date/03-0	Tooling: SPC (Y/N):		ate:		1	Run Sta Sto		
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr IIN-D119-646		ision Nbr									
DC Document Control		Memo Photoco CHG00	ppy bluefile &type labels per F		10/15/19			\$4	n CL	wlos	1/10
110 Packaging Packaging		Pick Kit Memo		0.00					110	10/12	_()
120 QC Quality Control		QC4- 100% Inspect	kits for completeness	0.00	ภ)เร			W		- 	

B56859

W/O:			WC	RK ORDER CHANG	ES						
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No: PAR #:			Fault Category: NCR: Yes No DQA:						Date:		
Resolution:											
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)		111111111111111111111111111111111111111			
DATE	STEP	Description of NC		Corrective Action Section		Verific	Verification A		Approval		
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	on C	Chief Eng	QC Inspector		
		·									
			-								
					İ				ŀ		

Work Order ID 56736

March 5, 2010 9:59:52 AM

Required Date: 17/03/2010



Page 2

Item ID:

D119-646-113

Accept

Setup Start



Revision ID:

Item Name:

Float Skidtube w/ Full Length Wearplates & Wearpads, LH

Stop

Start Date:

05/03/2010

Start Qty: 1.00 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Start

Run



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID

Operation Description

Set Up/ **Run Hours**

Number

Draw

Plan Draw Rev. Code

Accept Qty

Reject Qty

Reject Insp. Number Stamp

130

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D119-646-113

0.00

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

mr 5-19

Dart Aerospace Ltd

Part No: PAR #: Fault Category: NCR: Yes No DQA: Resolution: Disposition: QA: N/C Closed:	Approval Chief Eng / Prod Mgr Approva QC Inspecto				
Part No: PAR #: Fault Category: NCR: Yes No DQA: Resolution: Disposition: QA: N/C Closed:	Chief Eng / Approva				
Resolution: Disposition: QA: N/C Closed:	l				
Resolution: Disposition: QA: N/C Closed:					
Resolution: Disposition: QA: N/C Closed:					
Resolution: Disposition: QA: N/C Closed:					
Resolution: Disposition: QA: N/C Closed:					
WORK ORDER HON CONFORMANCE (NO.	Date:				
WORK OPDER NON CONFORMANCE (NCD)	Date:				
NCR: WORK ORDER NON-CONFORMANCE (NCR)					
DATE STEP Description of NC Corrective Action Section B Verification Action Description	Approval Approva				
	Chief Eng QC Inspecto				
	ļ				

March 5, 2010 9:59:51 AM

Work Order ID: 56736

D119-646-113

Parent Item:

Comments:

Parent Item Name: Float Skidtube w/ Full Length Wearplates & Wearpads, LH

Manufactured

No

IPP RevA: New issue DD verified by:EC

Start Date: 05/03/2010

Required Date: 17/03/2010

Page 18

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty Qty To Pick Issued	Date Status Issued
D119-646-143		Manufactured	No		-	110	Each	0.0000	1.0000 ;	
									56259	12/4/11
Replacement Float Skidtu	ube w/ Full Length Wea	rplates & Wearpads							3 _ 0 _0	
D119-646-311		Manufactured	No			110	Each	2.0000	1.0000	
		li								1/
Ground Handling	CHCOOI			Wansha		T				

Warehouse	Loc	<u>Qty</u>	Loc Code	
Location				
Main Warehouse				
FG		2		
53508		1		
53509		1		
	110	Each	8.0000	2.0000

D3883-1

Saddle, Outboard LH

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST	4		
53048	4		
Main Warehouse			
ST429	4		
51977	1		
53164	3		53167

Ce 14/100

	•								-
W/O:			WC	ORK ORDER CHANG	GES				
DATE	STEP	PR	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No		PAR #:	gory:	_ NCR: Yes	No DQ	A:	Date: _		
	Res	solution:	Dispositio	n:	_ QA: N/C	Closed:		Date: _	
NCR:		•	WORK ORD	ER NON-CONFORM	ANCE (NC	R)	 		
DATE	STEP	Description of NC	Initial	tion B		cation	Approval	Approval	
		Section A	Chief Eng	Action Description Chief Eng	Dat		ion C	Chief Eng	QC Inspector

March 5, 2010 9:59:51 AM

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Work Order ID: 56736

Parent Item:

D119-646-113

Parent Item Name:

Float Skidtube w/ Full Length Wearplates & Wearpads, LH

Manufactured

Manufactured

Comments:

IPP RevA: New issue DD verified by:EC

Start Date: 05/03/2010 Start Qty: 1.00

2.0000

Required Date: 17/03/2010

Required Qty: 1.00

Componen	t Item ID/
Item Name	•

Replacement Mfg/ Item ID

Purch

Primary Bin Item Location

No

No

Last Location

Route Seq ID

110

Unit of Qty on Measure

Remaining Qty To Pick Hand

Date Issued

Status

(1-)5/12(1)

D3884-1

Loc Oty Loc Code

Each

4.0000

Warehouse
Location
Main Warehouse
ST

51989 53050

3 110 Each

44

44

55

55

363.0000 16.0000

53050

Qty

Issued

D2652

Bushing

Warehouse Loc Oty

Location **OFFSHORE** FG 31985 Main Warehouse

ST021 264 53741 30 56067 234

Main Warehouse ST40 51531

Loc Code

56067

	•									•	
W/O:			WC	RK ORDER CHANG	ES						
DATE	STEP	PR	В	у	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
		,									
Part No	•	PAR #: Fault Category: NCR: Yes No DQA: Dat									
	Res	olution:	Disposition	1:	_ QA: N/	C Clo	sed:		Date: _		
NCR:			WORK ORDI	ER NON-CONFORM	ANCE (N	ICR)					
DATE	STEP	Description of NC	1	ion B	Verific		Approval	Approval			
		Section A	Initial Chief Eng	Action Description Chief Eng		ign & Date	Secti	on C	Chief Eng	QC Inspector	
								,			

March 5, 2010 9:59:51 AM

Work Order ID: 56736

Parent Item:

D119-646-113

Parent Item Name:

Float Skidtube w/ Full Length Wearplates & Wearpads, LH

Comments:

IPP RevA: New issue DD verified by:EC

Start Date: 05/03/2010

Required Date: 17/03/2010

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Primar Item Locatio	 Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C50A		Purchased	No	110	Each	46.0000	8.0000		1	

Bolt

Warehouse Location	Loc Qty	Loc Code	
<u>Location</u> Main Warehouse			
ST	46	5	
112046	5	5	
112454	4	ļ.	
112761	37	,	
	110		

Purchased

No

110

Each

Warehouse Location	Loc Oty	Loc Code	
OFFSHORE			
FG	4		
103344	4		
Main Warehouse			
ST	607		
111295	0		
112759	25		
112794	82		
113121	500		M1/3/2/

	•								,
W/O:			W	ORK ORDER CHANG	iES	•			
DATE	STEP	PRO	PROCEDURE CHANGE						Åpproval QC Inspector
							-		
Part No	:	PAR #:	Fault Cate	egory:	_ NCR: Yes	No DQ	A:	Date: _	
		solution:							
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCI	7)			· · · · · · · · · · · · · · · · · · ·
DATE	STEP	Description of NC		Corrective Action Section B			cation	Approval	Approval
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	ion C	Chief Eng	QC Inspector
									-
				•					

March 5, 2010 9:59:51 AM

Page 1

Work Order ID: 56736

Parent Item:

D119-646-113



Parent Item Name:

Float Skidtube w/ Full Length Wearplates & Wearpads, LH

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments:

IPP RevA: New issue DD verified by:EC

Start Oty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name MS21250-05-006

Replacement Mfg/ Item ID

Purch

Bin Primary Item Location Last Location

Route Seq ID Unit of Measure

Remaining Qty on Qty To Pick Date Issued

Status

Purchased

Purchased

No

No

110

Each

74.0000

Hand

8.0000

BOLT

Warehouse	Loc Q	Loc Qty			
Location					
Main Warehouse					
ST		74			
112046		12			
112657		62			
	110	Each	388 000		

AN960C10L

NAS1149 C6 432 R

Qty

Issued

Warehouse Loc Qty Loc Code Location **OFFSHORE** FG 100 103585 100 Main Warehouse ST 288 112116 128 112612 160

W/O:			WO	RK ORDER CHAN	GES				
DATE	STEP	PR	OCEDURE CHAI	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Cate	jory:	NCR: Yes	No DQA	\ :	Date: _	
		esolution:							
NCR:			WORK ORDE	R NON-CONFORM	IANCE (NCF	R) .			
DATE	STEP	Description of NC		Corrective Action Section E			ation	Approval	Approval
JAIL	JOIL!	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date		on C	Chief Eng	QC Inspector
									-
	`								

March 5, 2010 9:59:51 AM

Work Order ID: 56736

Parent Item:

D119-646-113

Parent Item Name: Float Skidtube w/ Full Length Wearplates & Wearpads, LH

Comments:

IPP RevA: New issue DD verified by:EC

Start Date: 05/03/2010

Required Date: 17/03/2010

Status

Start Qty: 1.00

Required Qty: 1.00

Date

Issued

•	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued
	_AN960C416L		Purchased	No			110	Each	1.314.000	30.0000	

WASHER

Warehouse	Loc Oty	Loc Code		
Location				
OFFSHORE				
FG	44			
104925	44			
Main Warehouse				
ST	1270			
111916	2			
112612	368		m112612	
112794	500			
112828	400			
	110 Each	161.0000 8.0000	7	
				O

AN960C516L WASHER

Purchased No

> Warehouse Location

Loc Qty Loc Code

Main Warehouse ST

> 109545 111650 111916

161 12 23

126

		······································							·
W/O:			WO	RK ORDER CHANG	GES				
DATE	STEP	PRO	OCEDURE CHAN	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
					:				
		PAR #:							
	Res	olution:	Disposition	:	QA: N/C	Closed: _		Date: _	
NCR:				R NON-CONFORM	IANCE (NO	CR)			
DATE	STEP	Description of NC	Corrective Action Section B			Ver	ification		Approval
———	Section A		A Initial Action De Chief Eng Chief		Sig Da		ection C		QC Inspector
									-
	:					; 5			
				·					

March 5, 2010 9:59:51 AM

Work Order ID: 56736

D119-646-113

Parent Item Name:

Float Skidtube w/ Full Length Wearplates & Wearpads, LH

Start Date: 05/03/2010

Required Date: 17/03/2010

Comments:

Parent Item:

IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Oty: 1.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch

Bin Primary Item Location

Last Location Route Seq ID Unit of Qty on Measure Hand

Remaining **Qty To Pick**

Qty Issued Date Status Issued

MS21043-3

Purchased

No

110

Each

4,196.000 14.0000

Warehouse	<u>Lo</u>	c Oty	Loc Code		
Location					
OFFSHORE					
FG		80			
103691		80			<u> </u>
Main Warehouse					
ST		4116			
111819		70			
112243		29			
112314		4017			M/123
	110	Each	374.0000	13.0000	レ ′′

-MS21043-4

Purchased

No

Warehouse Location	Loc Qty	Loc Code	
OFFSHORE			
FG	40		
104603	40		
Main Warehouse			
ST	334		
112314	100		
112492	11		
113064	223		

	•												
Part No:		WORK ORDER CHANGES											
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approvai QC Inspector			

Part No	·	PAR #:	Fault Cate	gory:	_ NCF	R: Yes	No DQ	A :	_ Date: _				
	Re	solution:	Dispositio	n:	_ QA:	N/C Cld	sed:		Date:				
NCR:		,	WORK ORD	ER NON-CONFORM	ANCE	(NCR)						
DATE	STEP	Description of NC	Corrective Action Section B				Verification Appre			Approval			
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector			
										-			
										:			
	1 1						1		l	I			

March, 5, 2010 9:59:51 AM

Work Order ID: 56736

Parent Item:

D119-646-113

Parent Item Name:

Float Skidtube w/ Full Length Wearplates & Wearpads, LH

Manufactured

No

Comments:

IPP RevA: New issue DD verified by:EC

Start Date: 05/03/2010

Required Date: 17/03/2010

Page 18

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued	
D2712		Manufactured	No			110	Each	439.0000	12.0000	·	/k	/

Set Screw

Warehouse	Lo	oc Oty	Loc Code		
Location					
OFFSHORE					
FG		50			
29962		50			
Main Warehouse					
ST		2			
47603		2			
Main Warehouse					
ST022		387			
16400		20			
43810		11			
50415		356			50415
	110	Each	803.0000	24.0000	

Phenolic Washer

Warehouse Loc Qty Loc Code Location

Main Warehouse

53237

ST

803

803

Pulystia (1)

	•										
W/O:			WO	RK ORDER CHANG	ES						
DATE	STEP	PRO	OCEDURE CHAI	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
Part No	:	PAR #:	Fault Categ	ory:	_ NCR	: Yes N	lo DQ /	4:	Date:	<u> </u>	
			Disposition: QA: N/C Clo					sed: Date:			
NCR:			WORK ORDE	R NON-CONFORMA	NCE	(NCR)			***************************************		
DATE	STEP	Description of NC	Corrective Action Section B			Verification			Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector	
										-	
								300 80			

March 5, 2010 9:59:51 AM

Work Order ID: 56736

Parent Item:

D119-646-113



Parent Item Name:

Comments:

Float Skidtube w/ Full Length Wearplates & Wearpads, LH

Manufactured

No

Start Date: 05/03/2010

Required Date: 17/03/2010

IPP RevA: New issue DD verified by:EC

Start Qty: 1.00

Required Oty: 1.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID

Purch

Bin Primary Item Location Last Location

Route Seq ID

110

Unit of Measure

Each

Qty on Hand

Remaining **Qty To Pick**

Qty Issued Date Issued

Status

D3672-3

Phenolic Washer

524.0000 30.0000

57704

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST117	24		
51596	24		
Main Warehouse			
ST77	500		
55560	500		

D3407-041

Manufactured No 110

Each

12.0000 -1.0000



58269 105,199

Tow Ping

Warehouse	Loc Oty	Loc Code	
Location			
OFFSHORE			
FG	3		
35780	3		
Main Warehouse			
ST	3		
48356	1		
50755	2		
Main Warehouse			
ST464	6		
55032	6		

W/O:			WC	RK ORDER CHAN	GES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	aorv:	NCR: Ye	s No DQ) A :	Date:	
				Disposition: QA: N/C Closed: D					
NCR:				ER NON-CONFORM					
DATE	STEP	Description of NC Section A	Initial Action Description Chief Eng Chief Eng		scription Sign &			Approval Chief Eng	Approval QC Inspector
				Officer Eng					
									

March_5, 2010 9:59:51 AM

Page 6

Work Order ID: 56736

D119-646-113



Parent Item Name:

Parent Item:

Comments:

Float Skidtube w/ Full Length Wearplates & Wearpads, LH

IPP RevA: New issue DD verified by:EC

Start Date: 05/03/2010

Required Date: 17/03/2010

Start Otv: 1.00

Required Otv: 1.00

		-							C -7.		madan en Erit	•••
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3417-5		Manufactured	No	,		110	Each	117.0000				
> 1001 0 1000 0 0 0 0 0 0	HH 1881											′ /



Washer

Washer

		Warehouse Location	<u>L</u>	oc Qty	Loc Code	
		Main Warehouse				
		ST		117		
		44350		14		
		50366		3		
		52344		100	52347	
Manufactured	No		110	Each	172.0000 1.0000 ,	lu



Washer

Warehouse Loc Qty Loc Code Location Main Warehouse

ST 51653 54692

172 168

Manufactured

110 Each 22.0000

1.0000

<u>warenouse</u>	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST90	22		
51645	22		5/645

	•								
W/O:			WC	ORK ORDER CHANG	ES				
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A :	_ Date: _	203707-
			Disposition: QA: N/C Closed: Date: _						
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCR)			
DATE	STEP	Description of NC	Corrective Action Section B			Verific	ation	Approval	Approval
DAIL	JILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti	on C	Chief Eng	QC Inspector

March 5, 2010 9:59:51 AM

Work Order ID: 56736

Parent Item:

D119-646-113

Parent Item Name:

Float Skidtube w/ Full Length Wearplates & Wearpads, LH

Purchased

No

Comments:

IPP RevA: New issue DD verified by:EC

Start Date: 05/03/2010

Required Date: 17/03/2010

P10/12 ()

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued	
AN3C45A		Purchased	No			110	Each	50.0000	6.0000	_		/

Warehouse Loc Qty Loc Code Location

Main Warehouse ST

112646

50 50

110

Each

0.0000

M112646 6.0000

AN960JD416

NA51148 DU4630

W/O:			W	ORK ORDER CHANGE	S						
DATE	STEP	PROC	EDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
			· · · · · · · · · · · · · · · · · · ·					- 10.1			
	,										
,											
Part No	•	PAR #:	_ Fault Cat	egory:	NCR: Yes						
	Re	esolution:	Dispositi	on:	QA: N/C Closed: Date:						
NCR:		W	ORK ORI	DER NON-CONFORMA	NCE (NCR)					
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section		Verification Section C		Approval Chief Eng	Approval QC Inspector		
			Chief Eng	Action Description Chief Eng	Sign & Date						
							:				
		• •									
		,									
		·	·		1						

DART AEROSPACE USA, INC.

REFERENCE ONL'

IIN-D119-646 Page 20 of 23

4.3 Float Skidtubes

Item	Qty -013	Oity -014	142	Gly 416	Gty -213	Oty -214	Qty -043	Qty -143	Qty -153	Qty -243	Oty -253	Qty -311	Part Number	Description
	X	and the same	decent of the	Laborat random intravess						17,00			D119-646-013	FLOAT SKIDTUBE INSTALLATION WITH WEARPADS, LH
		х		1									D119-646-014	FLOAT SKIDTUBE INSTALLATION WITH WEARPADS, RH
			!										D119-646-113	FLOAT SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, LH
				7.	! !								D119-646-114	PLOAT SKIDTUBE INSTALLATION WITH FULL LENGTH WEARPLATES & WEARPADS, RH
]			X) } f						,	D119-646-213	FLOAT SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, LH
		<u> </u>	:		{ [×							D119-646-214	FLCAT SKIDTUBE INSTALLATION WITH TRAINING WEARPLATES, RH
	1	1			} 	!	х						D119-646-043	REPLACEMENT FLOAT SKIDTUBE WITH WEARPADS
		! !	· • • · · · · · · · · · · · · · · · · ·	1	•			х					D119-646-143	PEPLACEMENT FLOAT SKIDTUSE WITH FULL LENGTH WEARPLATES & WEARPADS
<u> </u>				:	,	:			Х				D119-646-153	WEARPLATE KIT STANDARD , SKIDTUBE
			·		1	1				×	************	 	D119-645-343	REPLACEMENT FLOAT SKIDTUBE WITH TRAINING WEARPLATES
		i		1							ж		D119-646-253	TRAINING WEARPLATES FLOAT
	1	1		. 1		1						X	D119-646-311	GPOUND HAMPLING KIT
1				The section will be set of the section of the secti			1						D3905-041	FLOAT SKIDTUBE ASSY, WITH WEARPAD
20					<u> </u>			1				<u> </u>	D3905-043	FLOAT SKIDTUSE ASSY, WITH
24	 								1			<u> </u>	L)3846-1	WEARPLATE & WEARPAD
25		 	·	-		<u> </u>			1			 	D3846-11	Lasket
26		-		3					1				D3847-043	FWD WEARPLATE ASSY
27		I			1				1			1	D3847-045	CENTER WEARPLATE ASSY
28		L			1				1				23847-049	LAIT WEARPLATE ASSY
29									8			<u> </u>	D3647-1	MEARPAD
30					·}							ļ	D3847-11	CASSAGW
31		<u>.</u>							42			ļ	ANGC5A	1 80:1
32	L	i			· 				4.5			ļ	AN960010L	NAMER (OR NAS1149C0332R)
40		 ! L -			:					1			103905-045	FLOAT SKIDTUBE ASSY, TRAINING WEARPLAYE
44				*********	· · · · · · · · · · · · · · · · · · ·	1					1	ļ	D3849-047	FWD TRAINING WEARPLATE ASSY
45 46	ļ	<u>.</u>	ست بدن				<u> </u>						D3849-045 D3846-1	AFT TRAINING WEARPLATE ASSY GASKET
47	<u> </u>	· · · · · ·		***********		 						<u> </u>	D3846-11	GASKET
43		· · · ·							 				D3847-1	WEARPAD
49		+			t					!		 	D3847-11	WEARPAD
£1									- 		18	t	DJ904-1	WASHER
52		(* ** - * ·				,					3	 	ANGC46A	COLT
53		I									3		MS21C43-3	; KUT
54		<u></u>		~							10		ANSCSA	BOLT
£5		<u> </u>			<u> </u>						10 _	<u> </u>	AM950C10	1/14SHER (OR NAS1149C0332R)
50	2	ļ	15.2	·	2								. 20880-1	SAUDLE, OUTSIDE, LH
61				2	<u> </u>	2						 		I SADDLE, OUTSIDE, RH
52	2_				2	}			<u></u>		·	ļ		SADDLE, INSIDE, LH
63		, <u>, , , , , , , , , , , , , , , , , , </u>			(1 400	2				 		 -	D3884-2	SADDLE, INSIDE, RH
64 65	16	1 8		15	1 16	16						<u> </u>	D2852 2 ANSC504	BUSHING
66	12	12_	<u> </u>	1-5	3 - 1	12							AN4C6A	i sour Zeour
67		;	ستي ميد. سني ميد	1 12	1 12 -	8						i	MS21250-05006	90.T
68	3 5			• 5	1 8-	3						 	AN980C10L	WASHER (OF NAS1149C0332R)
69	24	1 - 4 -	5	24	2.4	24						·	AN950C416L->	WASHER (OR NAS1149C0432R)
70	8	*****	,	E		ξ ε			·		····	1	AN960C516L	WinSHER (OR NAS1149C0532R)

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TO A COMMUNICATION OF COMMUN

Revision: **B**Date: 09.06.29

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W/O:		WORK ORDER CHANGES												
DATE	STEP	PR	OCEDURE CHA		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
Part No:		PAR #:	Fault Cate	egory:	_ NCR	: Yes N	A:	Date:						
	Res	solution:	Disposition	on:	QA: N/C Closed:				Date:					
NCR:			WORK ORD	ER NON-CONFORM	ANCE	(NCR)	<u> </u>		-					
DATE	STEP	Description of NC Section A			tion B		Verific	cation	Approval	Approval				
DAIL	J.L.		Initial Chief Eng	Action Description Chief Eng	I	Sign & Date	Section C		Chief Eng	QC Inspector				
- 7, - 3, - 3														
										i				
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REFERENCE ONLY

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n	Qty -013	Qty -014	Oty -113	-114	Oty -213	Qty -214	Qty -043	Qty -143	Qty -153	Qty -243	Qty -253	Qty -311	Part Number	Description
	8	8	7 8	, 8	6	3	75 P\ R						MS21043-3	NUT
	12	12	12	12	12	_ 12 _							MS21043-4	NUT
1	12	12:	712	12	12	12						T	D2712 -	SET SCREW
	16	16	J 16	16	16	16	,			?			D3672-7 •	VASHER
	24	2¢	7 24	44	24	24							D3672-3 •	WASHER
	8	8	<u> </u>	8	3	8							D3672-7	WASHER
-	1	1		1	1-7-	1							D3497-041	-TOW RING
7	1	1 4	11	1	1	1							D3417-5 🔦	WASHER
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-	1	1		. 1	1	1	-		. ~				MS21043-4 •	MUT
	1	11		1		1					<u></u>		D2417-7	-V/ASHER
				<u> </u>	 							2	D3886-041	LUGASSEMBLY
7			• · · · · · ·	1	1							8	D2852	BUSHING
					ļ							4	ANSCAEA	BOLT
7												4	AN960C1CL	WASHER (OR NAS1149C0332R)
_			Ţ									4	MS21043-3	TUM
7	3 .	3	<u> </u>	·	<u> </u>								AN3C454 /	BOLT
Î			ļ	*******	(3)	(3)							AN3C50A	BOLT
: 1	3	3	!								!		AN3045A	BOLT
			†		(3)	(3)							AN3C46A	BOLT
			4		(9)	(8)							D3904-1	WASHER
5	6	ő	£	3	3	6							AN4C8A >	SOLT
5	6	6	6	- Li	ð	6							D3672-3 🚗	WASHER
ĵ	Ĝ	б	1.2	3	6	3			ì .				AN9600416L -	WASHER (OR NAS1149C0432R)
3 [5	F	,		3	3						Ĺ	AN960JD416 _	WASHER (OR NAS1149C0463J)
1	12	12		1,	(3)	(3)						ы	AM9ECC 10L	1 WASHER (OR NAS1149C0332R)
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() THENS IN 93Y DIE SIARE REF. CNLY AND DO NEED TO BE INCLUDED WITH KIT.
AS THEY ARE INSTALLED ON SKIDTUBE.

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Revision:

3

Date: 09.06.29

W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	• Approval				
·									r rou mgr					
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes No DQA: Date:									
	R	esolution:	Disposition	າ:	QA: N/C Closed: Date:									
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE	(NCR)								
DATE	STEP	Description of NC Section A			ion B	Ciam 0	Verification		Approval	Approval				
<u></u>			Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti	on C	Chief Eng	QC Inspector				
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